



NEGIN ZEREH Co.

Industrial, Marine, Water Base, Architectural Paint

POLYAMIDE CURED EPOXY ZINC RICH PRIMER NZ-516.4

| Product Description

NZ-516.4 is a two component, polyamide cured epoxy primer, containing zinc dust as corrosion inhibiting pigment.

| Recommended Use

As a versatile long-life primer on steel, suitable for application on industrial structures to be exposed in severe corrosive atmosphere.

| Outstanding Characteristics

- Suitable as prefabrication primer
- Good cutting and welding properties
- Suitable as a first coat in various paint systems
- Corrosion resistance in moderately to severely environment

| Surface Preparation

Surface should be clean, dry and free from oil, grease, dust and mill scale by solvent cleaning or high pressure fresh water and finally sand blasting up to Sa2½ or SSPC-SP10.

| Technical Data

Finish	Matt
Color	Gray
Solid by volume	65±3%
Zinc content in dry film	75±2% by weight
Specific Gravity	2.75±0.10 gr/cm ³
Flash point	30 °C
Recommended D.F.T.	50-75 microns
Theoretical coverage	4.8-3.1 m ² /kg Practical coverage depends on loss factor
Touch dry	2 hrs. at 20 °C
Fully cured	7 days at 20 °C
Thermal resistance	Max. 160 °C (dry exposure)
Shelf life	12 months at 25 °C
Package	20 & 4 liter containers

| Application Details

Application method	Air/Airless spray, Brush, Roller
Surface temperature	10-45 °C
Mixing ratio	Refer to the can label
Thinner/cleaner	NZT-500
Pot Life	8 hrs. at 20 °C
Recoat interval	Min 24 hrs. at 20 °C Max 3 Days at 20 °C Recoating intervals related to later conditions of exposure
Nozzle orifice	0.017"-0.021"
Nozzle pressure	150 bar/2175 psi Airless spray is indicative and subject to adjustment
Application condition	Apply only on a dry and clean surface with a temperature 3 °C above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.

Note: Film thickness may be specified in another film thickness than indicated depending on purpose and area of use. This will alter the spreading rate and may influence the amount of thinning necessary, drying time and recoating interval.

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint containers. Avoid inhalation, avoid contact with skin and eyes, and do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment.

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Neginzereh-pars Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Neginzereh-pars representative to obtain the most recent Product Data Information and Application Bulletin. The Neginzereh-pars Company warrants our products to be free of manufacturing defects in accord with applicable Neginzereh-pars quality control procedures.